Armor-Flo™



The 3700 Series meter measures the flow rate of liquid, gas or steam in vertical or horizontal pipelines. In addition, it provides flow proportional signal outputs as well as switch options in an electrical enclosure appropriate for use in Class 1, Division 1, Groups C & D areas. Even without power, the flow rate indicator functions.

Several signal output options are available:

- 4-20 mA two wire loop powered transmitter.
- 4-20 mA transmitter with two adjustable set points.

■ Low flow limit switch. Adjustable 20-50% of full scale. SPDT contacts rated 0.25 A @ 120V ac/1.5 A @ 24V dc.

■ High flow limit switch. Adjustable 50-90% of full scale. SPDT contacts rated 0.25 A @ 120V ac/1.5 A @ 24V dc.

■ Low and high flow limit switches. There must be a 30% of full scale differential between low and high switch settings. SPDT contact rated 0.25 A @ 120V ac/ 1.5 A @ 24V dc.

Features

- O UL Listed enclosure.
- O Low pressure loss.
- O Install in horizontal or vertical pipe systems.
- O Local flow rate indicator operates without power.
- Direct reading, each instrument is individually calibrated for the operating conditions specified.
- O Available with signal and switch options.

Principle of Operation

The Armor-Flo™ body housing has a variable internal volume which enlarges from the inlet to the outlet.

The primary sensor is a tempered alloy vane with one end affixed to the apex of the meter housing. As the



flow rate changes, the vane is flexed in direct proportion. A Teflon[®] encapsulated magnet links the vane position with the pointer in the indicator housing and the signal output/switch circuit. All adjustments and electrical connections are accessible from the front of the meter housing.

The $\frac{1}{2}$ ", $\frac{3}{4}$ " and 1" connections typically have female threaded ends. Sizes $\frac{1}{4}$ " through 6" utilize an integral bypass housing



permitting larger connection sizes in the format of a spool with a consistant 12" end to end dimension. In addition, it permits a wide variety of connection types which include threaded, flanged, grooved-ends and tri-clamp.

Applications

- O Water
- O Air
- O Compressed gasses
- O Saturated steam (limit switches only)
- O Fuels and lubricants
- O Chemicals
- O Coolants
- O Vacuum service
- O Nitrogen blanketing/purging

Specifications

Agency approval:

	UL listed enclosure for metering equipment:							
Class I	Groups C & D							
Class II	Groups E, F & G							
Fransmitter Supply Voltage: 20-30V dc								
Transmitter Supply Current: 50 mA								
Accuracy:	± 2% Full Scale							
Repeatabili	ty: ± 1% Full Scale							

ERDCo

NEMA-7 Flowmeter/Transmitter/Switch

3700 Series ½",¾", & 1" connections



Temperature Limits:

0 to 85°C (32 to 185° F) with transmitter -23 to 121° C (-10 to 250° F) with buna-n o-ring -23 to 204° C (-1- to 400° F) with limit switches and Viton[®] or ethylene propylene o-ring.

Materials of Construction:

Housing:	316 stainless steel
Shunt:	316 stainless steel or carbon steel
Vane:	Cobalt/chromium/nickel alloy
Window:	Tempered glass
O-ring:	Buna-n, ethylene propylene, Viton [®] or perfluoroelastomer

3700 Series 1½" to 6" connections

$\frac{1}{2}$ " to 1" NPT female (400 psig)
1¼" to 4" NPT male (200 or 400 psig)
½" to 3" Tri-clamp (200 psig)
1¼" to 6" Grooved (200 psig)
1¼" to 6" Beveled (200 psig)
½" to 8" 150# RF/FF ANSI
carbon stl flanges (200 psig)
1/2" to 8" 300# RF/FF ANSI
carbon stl flanges (400 psig)
½" to 6" 150# RF/FF ANSI
stainless stl flanges (200 psig)
½" to 6" 300# RF ANSI
stainless stl flanges (400 psig)
15 to 25 mm, DIN 2999/BS21 ISO R7
threaded female (27.6 barg)
15 to 150 mm, DIN PN 16
stainless stl or carbon stl
flanges(13.8 barg)

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Model Number System

The example **3761-12F5-114** describes a 3700 Armor-Flo[™] meter with a stainless steel body/carbon steel shunt for left to right flow, glass window, EPM O-Ring and 4-20 mA output. Connections are 3" 150# raised carbon steel flanges.

<u>37</u> Series	<u>6</u> Housing Material	<u>1</u> - Flow Direction	<u>12</u> Size	<u>F</u> Type	<u>5</u> - Shunt Material	<u>1</u> Window	1_ O-Ring	<u>4</u> Signal
37 -3700	6 -Stainless St 8-Stainless Stl 1000 psig	I 1 -L to R 2 -R to L 3 -Up 4 -Down	02 - ¹ / ₂ " (15mm) 03 - ³ / ₄ " (20mm) 04 -1" (25mm) 05 -11/4" (32mm) 06 -11/2" (40mm) 08 -2" (50mm) 10 -2 1/2" (65mm) 12 -3" (80mm) 16 -4" (100mm) 20 -5" (125mm) 24 -6" (150mm) *32 -8"	T -NPT End F -Flange 150#RF G -Grooved H -Flange 150#FF J -Flange 300#RF K -Flange 300#FF L -Flange DIN PN 10/15 M -BSP Thread Back P -Flange 600#RF R -NPT Back S -Tri-clamp W-Socket End ½"-1" X -Beveled	0 -None 1 -Aluminum 2 -Brass 5 -Carbon Steel 6 -Stainless Steel 400 psig 8 -Stainless Steel 400 psig	1 Glass	1 EPM 2 Viton 3 Buna-N 4 Perfluoroelastomer	1 Low Switch 2 High Switch 3 Low & High Switch 4 4-20 mA Output

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*gas applications only